



BS 1127 : Part 2 : 1990

EN 24 230 : 1989

ISO 4230 : 1987

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British Standard

Screwing dies and dienuts

Part 2. Specification for hand- and machine-operated circular screwing dies for taper pipe threads; R Series

This European Standard EN 24 230 has the status of a British Standard

British Standards Institution

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National foreword

This Part of BS 1127 has been prepared under the direction of the Machine, Engineers and Hand Tools Standards Policy Committee and is the English language version of EN 24 230 'Hand- and machine-operated circular screwing dies for taper pipe threads; R series' published by the European Committee for Standardization (CEN). It is identical with ISO 4230, published by the International Organization for Standardization (ISO).

This Part of BS 1127 together with Parts 1, 3, 4 and 5 supersedes BS 1127 : 1974 which is withdrawn. BS 1127 comprises the following Parts.

- Part 1 Specification for hand- and machine-operated circular screwing dies and hand-operated die stocks
- Part 2 Specification for hand- and machine-operated circular screwing dies for taper pipe threads; R series
- Part 3 Specification for hand- and machine-operated circular screwing dies for parallel pipe threads; G series
- Part 4 Terminology for circular screwing dies
- Part 5 Specification for dimensions of hexagonal die nuts

BS 1127 was first published in 1943 as a war emergency standard and revised in 1950 to include hexagonal die nuts and again in 1974 to incorporate the change from inch to metric dimensions. The purpose of this present revision is to take account of changes made to related ISO Standards since 1974 and the requirement of the United Kingdom as a CEN member to give European Standard EN 24 230 : 1989 the status of a national standard without alteration and withdraw any conflicting standards.

Cross-references. Where there are British Standards either identical or technically equivalent to international standards quoted in this standard the relationship is given in national appendix X.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

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English version

Hand- and machine-operated circular screwing dies for taper pipe threads; R series

(ISO 4230 : 1987)

Filières rondes de filetage, à main et à machine, pour filetages coniques et tuyauterie; Série R (ISO 4230 : 1987)

Runde Hand- und Maschinen-Schneideisen für kegeliges Rohrgewinde; Reihe R (ISO 4230 : 1987)

This European Standard was accepted by CEN on 6 September 1989 and is identical to the ISO standard as referred to.

CEN members are bound to comply with the requirements of the CEN/CENELEC Common Rules which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to CEN Central Secretariat has the same status as the official versions.

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CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: Rue Bréderode 2, B-1000 Brussels